

Sri Lanka Plant List as at August 2015

MACHINE SPECIFICATION	QTY	ADDITIONAL INFO / MAX. MACHINING CAPACITY
WIRE EDM MACHINES		
Charmille ROBOFIL 4020	1	With microfin.
Charmille ROBOFIL 4020 Si	3	with microfin.
Charmille ROBOFIL 2020	1	With Microsurf.
Charmille ROBOFIL 6020	1	with microfin.
Actspark NC EDM Hole Burner	2	
SINK EDM MACHINES		
Sodick AM35R MARK 21	1	350x200x250
Sodick MOLD MAKER-3- TX21	4	3 Station Tool Change 300x200x250
Sodick MARK XI - EPOC 3	2	300X200X250
MILLING MACHINES		
Charmilles CNC Mikron 800 HSM	1	800x600x500 mm
Deckel Maho DMU 60T	1	630x560x440 mm
BostoMatic 18	2	450x300x450 mm
Deckel FP42NC	2	1200x500x310 mm
Deckel FP4A	8	550x500x400 mm
Deckel FP4NC	4	550x500x400 mm
Deckel FP4MA	1	370x310x400 mm
Deckel FP4ATC	1	
Deckel FP41NC	1	
Deckel FP3NC	1	400x450x550 mm
Deckel FP3A	1	
Deckel FP3	1	
Deckel FP2	2	350x220x400 mm
Deckel FP2A	1	
GRINDING		
Jones & Shipman 1076 Cylindrical Grinder	1	
Jones & Shipman 1311 Cylindrical Grinder	1	
Jones & Shipman 540 Surface Grinder	1	
Jones & Shipman 540x Surface Grinder	1	
Jones & Shipman 1400 Surface Grinder	4	
Jones & Shipman 1400L Surface Grinder	3	
Jones & Shipman 540P Surface Grinder	1	
Jones & Shipman 540AP Surface Grinder	1	

Precision Moulds & Tools Services Limited, Unit 9b2, Triangle Business Park, Stoke Mandeville, Aylesbury, Bucks. HP22 5BL

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GRINDING Continued...		
Blohm - Simplex 5	1	
Chevalier Surface Grinder	1	
Tool Grinder	3	
Edge Grinder	1	
LASER MACHINES		
Alpha CNC Lazor Welder with auto wire feed	1	
Lazor Engraver - DP 50	1	
ADDITIONAL MACHINES		
Lathe -Truimph 600	2	1.5 M
Radial Drill -1250	1	
Way Train 10" Band Saw	1	
Guyson Sand Blaster- F1400 -Serial-501360	1	
HARDENING		
N41/H Furnace	2	
N60/65HA Furnace	1	
N 61H Furnace	1	
Cooler Oil & Water	1	
MEASURING EQUIPMENT		
Mitutoyo Microscope MF	1	
Mitutoyo Microscope TF	2	
Mitutoyo Microscope 176-812CEE	1	
Mitutoyo Height Gauge	1	
Mitutoyo PROFILE PROJECTOR	2	
Hardness Tester	2	
CAD/CAM		
Pro- Engineer 2001		
Unigraphics		
AutoCAD (2D)		
PEPS Wire & VISI Modelling		
Powermill		

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